



PRECAUTIONS

- Do not open the housing: loaded spring.
- Hold MEMOLUB® down during manual checks
- Leq <70 dB
- Use MEMOLUB® only for greasing machinery
- Use only lubricant cartridges and batteries recommended by the manufacturer



DIMENSIONS

Standard 120cc | 4oz Mega 240cc | 8.1oz















SETTINGS & FEEDBACK

FREQUENCY SETTINGS

From serial numbers CON-XX-XXXX					
WHEEL POSITION	DOSING PERIODICITY	MAX. DAILY OUTPUT*	REFILLING FREQUENCY VS. CARTRIDGE CONTENT (120CC)	FREQUENCY VS. FREQUENCY VS. CARTRIDGE CONTENT CARTRIDGE CONTENT	
0	External (PLC)				
1	48 hours	0.3cc/day	12 months	24 months**	48 month**
2	24 hours	0.6 cc/day	6 months	12 months	24 months**
3	16 hours	0.9 cc/day	4 months	8 months	16 months**
4	12 hours	1.2 cc/day	3 months	6 months	12 months
5	8 hours	1.8 cc/day	2 months	4 months	8 months
6	6 hours	2.4cc/day	1.5 month	3 months	6 months
7	4 hours	3.6 cc/day	1 month	2 months	4 months
8	2 hours	7.2 cc/day	0,5 month	1 month	2 months
9	1 hour	14.4 cc/day	0,25 month	0,5 month	1 month

*Maximum daily output without stroke washers.

**Please consider lubricant expiry date for long cartridge lifetimes.

VOLUME SETTINGS [CC/DAY]

From serial numbers CON-XX-XXXX										
NUMBER OF STROKE WASHERS*	WHEEL POSITION									
	0	1	2	3	4	5	6	7	8	9
0	External (PLC)	0.3	0.6	0.9	1.2	1.8	2.4	3.6	7.2	14.4
С	External (PLC)	0.28	0.56	0.84	1.12	1.69	2.24	3.4	6.7	13.5
O + C	External (PLC)	0.26	0.52	0.79	1.04	1.58	6.3	3.15	6.3	12.6
2 0 + C	External (PLC)	0.24	0.73	0.	0.98	1.46	5.85	2.92	5.85	11.7
3 0 + C	External (PLC)	0.22	0.67	0	.9	1.35	5.4	2.7	5.4	10.8
4 0 + C	External (PLC)	0.2	0.62	0.	82	1.24	4.95	2.47	4.95	9.9
5 0 + C	External (PLC)	0.18	0.56	0.	74	1.1	4.5	2.2	4.5	9
6 0 + C	External (PLC)	0.17	0.51	0.	68	1	4.05	2.02	4.05	8.1

*The circlip must always be added on top of the washers.

VISUAL FEEDBACK

COLOR	SITUATION
	The testrun activation via the touchpad was successful.
	The battery is low.
	Abnormal temperature is detected or there is an issue with the pump.

REMOTE INSTALLATION DISTANCES

TYPE OF INSTALLATION	MAXIMUM DISTANCE
Single point	10 m
Multipoint with 2 outlets	бm
Multipoint with 4 outlets	бm

The settings above may evolve with the model version and are given for the current production. Please doublecheck with the supplied hard-copy documentation.

SPECIFICATIONS

ELECTRIC SPECIFICATIONS

	MEMOLUB® VISIO
Power Source	External Power Supply Internal Battery
Voltage	24V DC/AC 4.5V DC (3x1.5V DC AA)
Short circuit protection	Yes
Stroke duration	8 seconds
8 seconds	15 minutes

INSIDE THE BOX

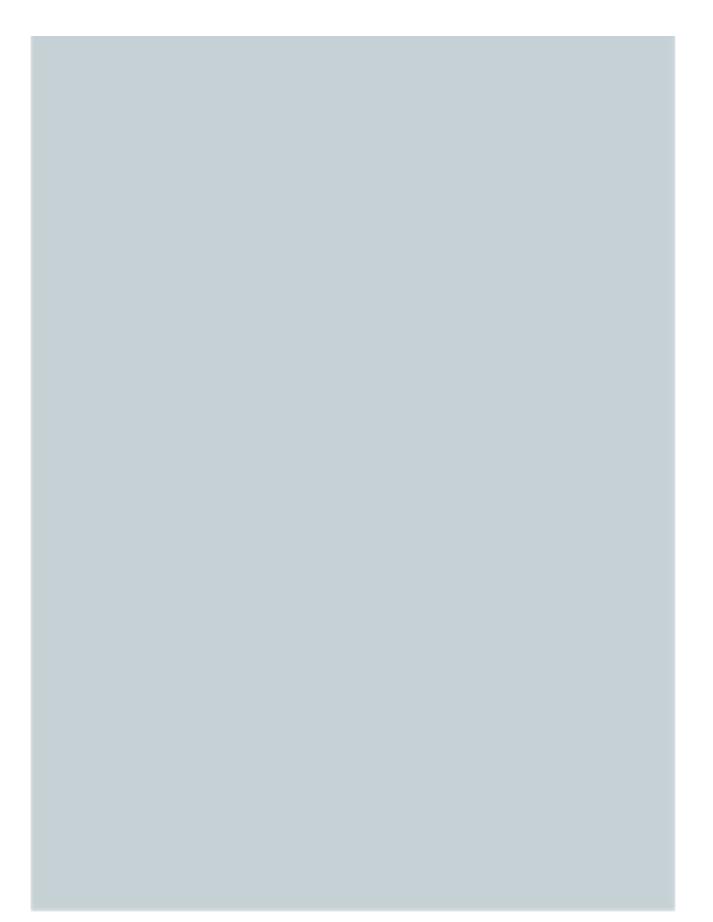


INSTALLATION GUIDELINES





Pevice initializes, flashes ach color on, and makes one expulsion.



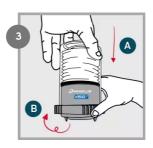
CARTRIDGE REPLACEMENT GUIDELINES



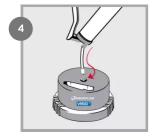
Disconnect power plug.



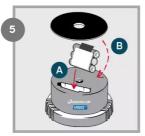
Remove VISIO EP Module from VISIO EP base.



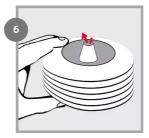
Open VISIO EP Module (fingers on ribs).



Prime VISIO EP pump.



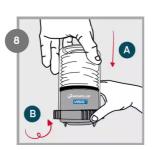
Insert new battery pack and seal. NOTE: the battery seal can be removed for 480cc cartridges



Squeeze air out of the cartridge.



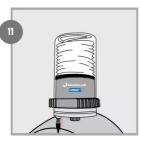
Replace the cartridge on VISIO EP pump.



Close and lock VISIO EP Module (fingers on ribs).



Screw tightly keeping the assembly aligned.



Connect power plug.



Align the pin of VISIO EP Module with the notch of VISIO EP Base.



VISIO EP initializes, flashes each color on, and makes one expulsion. Green lights confirm normal operation.

 $6\ \text{DIN} \times 0.25\ \text{cable}$ with female connector.

- 1. Status output (TO PLC IN)
- 2. Status output + (TO PLC VCC)
- 3. Power supply + (12/24VAC/DC)
- 4. External input IN+ (FROM PLC OUT)
- 5. External input IN- (FROM PLC GND)
- 6. Power supply (0VDC)



REMOTE CONTROL

INTERMITTENT MODE

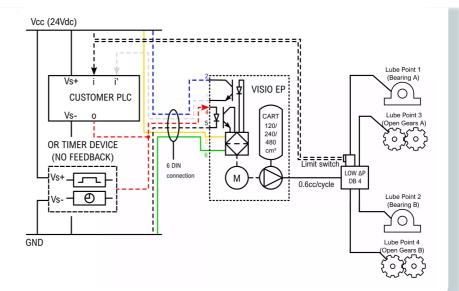
DESCRIPTION	SIGNAL
INPUT SIGNAL (FROM CUSTOMER PLC/TIMER)	5s < t _i < 17s, V _i = 24Vdc
OUTPUT SIGNAL "BUSY" (TO CUSTOMER PLC)	17s
PUMP OUTLET (TO LUBRICATION)	P _{max} = 25bars, V = 0.6cc
OUTPUT SIGNAL "DEFAULT" (TO CUSTOMER PLC)	

CONTINUOUS MODE

DESCRIPTION	SIGNAL
INPUT SIGNAL (FROM CUSTOMER PLC/TIMER)	V _i =24Vac/dc
OUTPUT SIGNAL "BUSY" (TO CUSTOMER PLC)	17s
PUMP OUTLET (TO LUBRICATION)	P _{max} = 25bars, V=0.6cc
OUTPUT SIGNAL "DEFAULT" (TO CUSTOMER PLC)	10s 10s 10s 5s 12s 10s 10s 10s 10s

WIRING EXAMPLE

Here you have a wiring example with feedback from limit switch. For other examples please get in touch with your local distributor.



INSTALLATION GUIDELINES

Single point installation (direct)



Prime lube point and remove nipple.



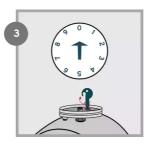
Install VISIO EP Base on lube point using threadlocker (BSP 1/4).



Align the pin of VISIO EP Module with the notch of VISIO EP Base.



Screw tightly keeping the assembly aligned.



With setting key, choose wheel position according to "Settings" table above.

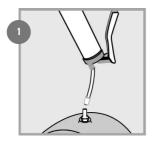


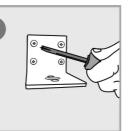
Connect power plug.



VISIO EP initializes, flashes each color on, and makes one expulsion. Green lights confirm normal operation.

Single point installation (remote)





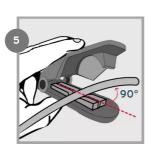


Secure bracket.

Prime lube point and remove nipple.

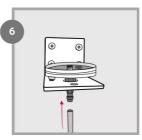


Install BSP 1/8 fitting on lube point.

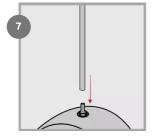


Cut hose to required size.

Install VISIO EP base and F1/4 fitting on bracket using a strong threadlocker.



Insert hose into bracket's quick fitting.



Insert hose into lube point's quick fitting.



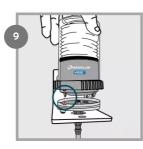
Screw tightly keeping the assembly aligned.



With setting key, choose wheel position according to "Settings" table above.



Connect power plug.

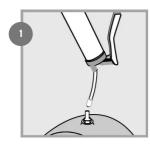


Align the pin of VISIO EP Module with the notch of VISIO EP Base.

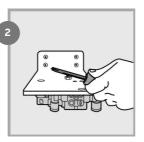


VISIO EP initializes, flashes each color on, and makes one expulsion. Green lights confirm normal operation.

Multi-point installation



Prime lube point and remove nipple.



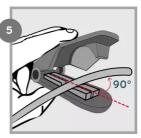
Secure bracket.



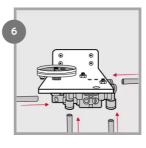
Install VISIO EP Base on bracket using a strong threadlocker.



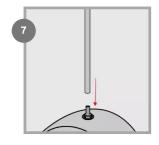
Install BSP 1/8 fitting on lube point.



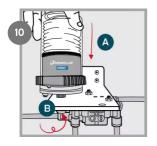
Cut hoses to required size.



Insert hoses into bracket's quick fittings.



Insert hoses into lube points' quick fittings.



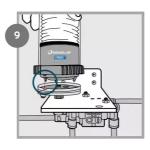
A) Screw tightly keeping the assembly aligned. B) If necessary unscrew the union fitting under the bracket, move the connector on the left, and rescrew the union fitting..



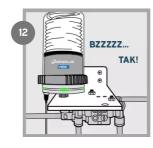
With setting key, choose wheel position according to "Settings" table above.



Connect power plug.



Align the pin of VISIO EP Module with the notch of VISIO EP Base.



VISIO EP initializes, flashes each color on, and makes one expulsion. Green lights confirm normal operation.



TOUCHPAD CHECK FUNCTION



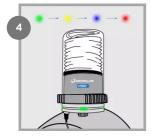
Locate the green triangular label indicating touchpad



Keep your fingers under VISIO EP Base, below the triangular sign. Blinking of the 4 green lights confirm activation of the touchpad.



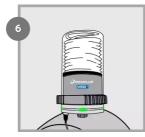
Once the total touch duration has reached 5 sec, the 4 green lights are turned on simultaneously for 1s.



VISIO EP initializes, flashing each color on successively.



VISIO EP makes 1 expulsion.



After scanning all parameters, VISIO EP flashes green lights in case of normal operation. For any other colors, please refer to the FAQ section.

FAQ

What to do if nothing happens after screwing the module on the base?

- The pin of the module is possibly not proper aligned with the notch of the base. Unscrew the module from the base, align correctly and screw it again.
- VISIO EP Module is not tightly screwed to VISIO EP base. Turn it clockwise until stop.
- If battery-powered, there is possibly no battery inside the module or batteries are too low. Insert 3x 1,5 VDC AA new batteries to resolve the issue
- If externally powered, the base is not plugged to the power supply. Connect the base to the power cable (See "Cable" above). Check the power supply voltage & current (min 12V 1A) and the wiring continuity.
- There is possibly something obstructing the communication between the base and the module contacts. Unscrew the module from the base, remove any dust or obstacles from the base and the module contacts and screw back together tightly.

What to do if the touchpad does not work after initialisation was completed successfully?

Your MEMOLUB[®] VISIO EP possibly initialised in an unstable environment. Unscrew the base from the module and screw again to reset the system. Wait until one expulsion is performed and you observe green lights, indicating the initialization is complete.

Why are the red lights blinking periodically?

- There is possibly a too high back pressure present in the system. Inspect your downstream piping to remove any clogging or jam. Activate the touchpad and check for at least 2 expulsions if the systems operate fine.
- There is possibly something obstructing the communication between the base and the module contacts. Unscrew the module from the base, remove any dust or obstacles from the base and the module contacts and screw back together tightly.
- The motor is broken. Replacement of the module is necessary.

Why are the yellow lights blinking periodically.

There is possibly something obstructing the communication between the base and the module contacts. Unscrew the module from the base, remove any dust or obstacles from the base and the module contacts and screw back together tightly. If nothing improves, the batteries are empty. Replacement of the battery pack is necessary.

Why are the blue lights blinking periodically.

- The cartridge is possibly out of grease. Replacement of the cartridge is necessary.
- The system is not primed. Prime the system using a manual grease pump.
- The system is operating out of its minimum and maximum temperature range. Please make sure the system is operating within the recommended temperature range.

REGULATORY INFORMATION

SYMBOL	DECRIPTION
CE	This product is compliant with Directives 2006/42/EC (Machinery). The relevant Declaration of Conformity is available <u>here [https://memolub.eu/assets/uploads/Support/VisioEP/DoC-CE-VISIO-EP-2023_2023-06-02-135027_oxzc.pdf]</u> .
UK CA	This product is compliant with UK regulations 2008 No. 1597 (Supply of Machinery). The relevant Declaration of Conformity is available <u>here [https://memolub.eu/assets/uploads/Support/VisioEP/DoC-UKCA-VISIO-EP-2023.pdf</u>].
EAC	This product is compliant with customs union technical regulation TR CU 010/2011 (safety of machines and equipment). The relevant Declaration of Conformity is available <u>here</u> [<u>https://memolub.eu/assets/uploads/Support/VisioEP/DoC-EAC-VISIO-EP-2023.pdf</u>].
X	The WEEE symbol is attached to the product in compliance with the EU directive 2012/19/EU on Waste Electrical and Electronic Equipment (WEEE). It is intended to deter the improper disposal of this product and to promote reuse and recycling.
\$	The packaging material can be recycled. Please arrange for the environmental appropriate disposal of the packaging.